Coatings, Plastics & Polymers

Product Range

HARKE
Coatings &
Polymers



Coatings, Plastics

(Y)OUR PRODUCTS

- Alcohols
- Carboxylic Acids
- Epoxy Resins
- Flame Retardants
- Glycols
- Oils
- Pigments & Fillers
- Plasticizers & Esters
- Polyolefins
- Polyols
- PVC Chemicals
- Others

YOUR PARTNER FOR COATINGS, PLASTICS & POLYMERS

Alcohols

- 2 Ethylhexanol
- Benzyl Alcohol
- Butyl Alcohol
- Iso Butanol
- Isopropyl Alcohol
- N-Butanol
- Stearyl Alcohol

Carboxylic Acids

- Adipic Acid
- Adipic Acid Dihydrazide
- Benzoic Acid
- Di-Potassium Tartrate
- Fumaric Acid
- Maleic Acid
- Maleic Anhydride
- Malic Acid
- Oxalic Acid
- Phthalic Anhydride
- Potassium Bitartrate
- Potassium Sodium Tartrate
- Sodium Tartrate
- Tartaric Acid

Epoxy Resins

- A-Type / F-Type / solid & liquid
- Bisphenol A
- Brominated Epoxy Resin
- Flexible Epoxy Resin
- Hardener
- Multi Functional Epoxy Resin
- Novolac Epoxy Resin
- Reactive Diluents
- Speciality Epoxy Resin
- Tetra-Functional Epoxy Resin
- Tri-Functional Epoxy Resin
- Waterborne Resin

Flame Retardants

- Ammonium Polyphosphates (APP)
- Antimony Trioxide
- Chlorinated Paraffins
- DOPO
- Melamine Cyanurate (MCA)
- Melamine Polyphosphate (MPP)
- Tris(2-chloropropyl)Phosphate

Flame Retardants

- Triethylphosphate (TEP)
- Tris(2-ethylhexyl)Phosphate (TOP)
- Zinc Borate

Glycols

- Diethylene Glycol
- Dipropylene Glycol
- Monoethylene Glycol
- Monopropylene Glycol
- Neopentyl Glycol
- Triethylene Glycol

Oils

- Base Oil
- Castor Oil
- Ink Oil
- Process Oil
- Silicone Oil

Pigments, Fillers & Additives

- Austin Black® 325
- Barium Sulfate
- Benzoin
- Carbon Black
- Carbon Black Blends
- Fluorescent Dyes
- Lithopone
- Organic Pigments
- Pearlescent
- Recovered Carbon Black
- Solvent Dyes
- Textile Dyes
- Titanium Dioxide
- Zinc Oxide

Plasticizers & Esters

- Benzoic Plasticizer
- Chlorinated Paraffins
- Dibasic Ester (DBE)
- Dibutyl Fumarate (DBF)
- Dibutyl Maleate (DBM)
- Diethyl Hexyl Cyclohexane
- Diethyl Phthalate (DEP)
- Diisodecyl Adipate (DIDA)
- Diisononyl Phthalate (DINP)
- Dimethyl Phthalate (DMP)
- Dioctyl Adipate (DOA)

Plasticizers & Esters

- Dioctyl Fumarate (DOF)
- Dioctyl Maleate (DOM)
- Dioctyl Terephthalate (DOTP)
- Dipropylheptyl Phthalate (DPHP)
- Epoxidized Soybean Oil (ESBO)
- Tire Pyrolysis Oil (TPO)
- Tris(2-ethylhexyl)Trimellitate

Polyolefins

- Polypropylene (PP)
- Polyethylene (PE)
- POE, POP
- UHMW-PE

Polyols

- Castor Oil based Polyols
- Polycarbonate Diols (Ravecarb)
- Polyester Polyols
- Polyether Polyols
- PTMG
- Bio-PTMG

PVC Chemicals

- PVC Copolymer
- PVC Emulsion Resins
- PVC Stabilizers (Phenol free)
- PVC Suspension Resins
- PVC Terpolymer

Others

- Calcium Formate
- Calcium Stearate
- Hydroxypropylmethylcellulose
- Purified Terephthalate (PTA)
- Resorcin
- Sodium Meta Bisulfite
- Sodium Sulfite
- Zinc Stearate

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HARKE GROUP

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Driving Safety & Sustainability