



hydraBOND[®]

WELDING

HB2520MM



TDS



Process*

- ✓ MIG welding (GMAW) in diameters from 0.6 to 1.2 mm (0.023" to 0.045")
- ✓ Flux Cored Tubular Welding (FCAW) with or without gas in diameter from 0.9 mm to 1.2 mm (0.035" to 0.045")
- ✓ MIG (GMAW) welding on aluminum with a diameter of 0.9 mm (0.035") using a PF 250 torch with a Teflon guide

⚠ WARNING: Read carefully **The Manual** and understand all **ASSEMBLY AND OPERATION INSTRUCTIONS** before operating.

Advantages:

- Wire feeder integrated into the power supply
- Electronic system to regulate wire speed
- Forced ventilation cooling system
- Easy to transport as it includes a trailer, cylinder holder and handlebar
- Excellent arc stability when welding
- Side support to hold cables and torch
- Two range selector control with 5 voltage levels each

Industrial Applications:

- ✓ Automotive workshops.
- ✓ Manufacture of equipment for the food industry.
- ✓ Production lines in the manufacture of containers for the industry in general.
- ✓ Manufacture of refrigeration and air conditioning equipment.
- ✓ Industrial process plants

Optional Accessories:

- MIG torch PF 250
- Teflon guide for PF 250 torch



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Specifications (subject to change without notice)

Voltage of Feeding	Output Current		Rank of Current Welding	Rank of Voltage Welding	Max Voltage of Open circuit	Load Consumption Nominal, 60Hz		Dimensions mm (inches)	Weight kg (lb)
	Nominal 40% CT	Keep going 100% CT				TO	kW		
220 V ac	250 A @ 26.5 V dc	155 A @ 21.7 V dc	30A - 260A	16 - 27 V dc	42 V dc	48	10.1	Height: 770 (30.3) Width: 489 (19.25) Length: 961 (37.8)	Net: 108 (238) Pack: 111 (245)



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