



BHG Import Export Inc.

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HB10P is a high solids DTM 2K Urethane Primer made for the Automotive or Light Industrial & Fleet market. HB10P is known for excellent adhesion to a variety of substrates, while also providing corrosion resistance. HB10P is a 2.1 VOC product and is compliant with known and applicable rules in North America.

APPLICATIONS:

- OEM trailer and truck body manufacturers
- Signs and advertising manufacturers
- Airport ground support equipment
- Truck and Trailer Refinishing
- Commercial auto and van refinishing.



COMPONENTS

- HB10PG Primer
- HB783/HB784/HB785 2.1 VOC Activator Fast/Medium/Slow Low VOC - Activators
- HB780 or HB771/HB781 or HB772/HB782 or HB773 Fast/Medium/Slow - Low VOC Reducer



MIXING RATIO AS DTM PRIMER:

Mix four (4) parts HB10P with one (1) part selected activator and upto 10-25% selected reducer. Blending of the Black, White, and Light Gray in any combination is acceptable before activation and reduction



MIXING RATIO AS SEALER:

Mix four (4) parts HB10P with one (1) part selected activator and two (2) parts selected reducer. Blending of the Black, White, and Light Gray in any combination is acceptable before activation and reduction.



POT LIFE @ 68° F
2 Hours



CLEAN UP

Use a SAQMD approved hight quality Lacquer Thinner or zero VOC solvents. (Check local regulations)



PHYSICAL DATA

By Weight _____ 41.5% (43.1% as mixed)
By Volume _____ 57.5% (31.0% as mixed)
Color _____ Black, White or Light Gray

HB10P

DIRECT TO METAL (DTM) 2K URETHANE PRIMER

Scan the QR Code

For More Information



DRY | FLASH TIMES

Dust Free _____ 30 minutes @ 68°F
Tack Free _____ 15-20 minutes @ 68°F
Sand _____ 2-4 hours @ 68°F
Topcoat _____ 1 hour
Force Dry _____ (15 minte flash) - 20 minutes @ 140°F



GUN SETUPS

HVLP Gravity Feed _____ 1.3 mm – 1.5 mm
Conventional _____ 1.3 mm - 1.5mm
Film Build _____ 2-2.5 mils when applied as directed



SURFACE PREPARATION

Use Clean Wipe Low VOC SAQMD compliant clear to clean substrate free of grease, dirt, and foreign contaminants.



APPLICATION

- Two medium wet coats, allow 10-20 minutes flash between coats.
- After 6 hours @ 68°F. Sand recommended for best adhesion. After force dry recommendations are completed, allow cool down for 1 hours before sand and recoat.



SAFETY

Refer to Material Safety Data Sheet (MSDS) for complete safety instructions. The technical data sheet listed has been compiled in good faith for your convenience and guidance. No warranty, expressed or implied, is intended or given by the information on this sheet.



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HB10PG es un Imprimación/Sellador de uretano DTM 2K con alto contenido de sólidos fabricado para el mercado automotriz, industrial ligero y de flotas. HB10PG es conocido por su excelente adhesión a una variedad de sustratos, al mismo tiempo que proporciona resistencia a la corrosión. HB10PG es un producto con 2,1 VOC y cumple con las normas conocidas y aplicables en Norteamérica.

APLICACIONES:

- Fabricantes OEM de carrocerías de remolques y camiones
- Fabricantes de rótulos y publicidad.
- Equipos de apoyo en tierra del aeropuerto
- Acabado de camiones y remolques
- Repintado de automóviles y furgonetas comerciales.



COMPONENTES

- Imprimación HB10PG
- Activador de VOC HB783/HB784/HB785 2.1 Rápido/Medio/Lento Bajo VOC - Activadores
- HB780 o HB771/HB781 o HB772/HB782 o HB773 Rápido/Medio/Lento - Reductor bajo de VOC



RELACIÓN DE MEZCLA COMO IMPRIMADOR DTM:

Mezcle cuatro (4) partes de HB10PG con una (1) parte de activador seleccionado y hasta un 10-25 % de reductor seleccionado.
La combinación de negro, blanco y gris claro en cualquier combinación es aceptable antes de la activación y reducción.



RELACIÓN DE MEZCLA COMO SELLADOR DE IMPRIMACIÓN:

Mezcle cuatro (4) partes de HB10PG con una (1) parte de activador seleccionado y dos (2) partes de reductor seleccionado.
Es aceptable mezclar negro, blanco y gris claro en cualquier combinación antes de la activación y reducción.



TIEMPO ÚTIL DE APLICACIÓN A 77 °F (25°C)
2 horas



ASEAR

Utilice un diluyente de laca de alta calidad aprobado por SCAQMD y que cumpla con VOC o solventes sin VOC. (Consulte la normativa local)



DATOS FÍSICOS

En peso _____ 41,5% (43,1% mezclado)
Por volumen _____ 57,5% (31,0% mezclado)
Color _____ Negro, Blanco o Gris Claro

HB10P

DIRECTO AL METAL (DTM) IMPRIMACIÓN DE URETANO 2K

Escanee El Código QR

Para más información



PLAZOS DE TIEMPO ENTRE CAPAS DE IMPRIMACIÓN

Libre de polvo _____ 30 minutos a 68°F
Sin pegajosidad _____ 15-20 minutos a 68°F
Lijado _____ 2-4 horas a 68°F
Capa final _____ 1 hora
Secado forzado _____ (rápido de 15 minutos): 20 minutos a 140 °F



CONFIGURACIONES DE LA PISTOLA DE PULVERIZACIÓN

Alimentación por gravedad HVLP _____ 1,3 mm - 1,5 mm
Convencional _____ 1,3 mm - 1,5 mm
Espesor de la película _____ 2-2,5 mils cuando se aplica según las indicaciones



PREPARACIÓN DE LA SUPERFICIE

Utilice un diluyente de laca de alta calidad aprobado por SCAQMD o disolventes con cero VOC que cumplan con los requisitos para limpiar el sustrato sin grasa, suciedad ni contaminantes extraños. (Consulte las regulaciones)



APLICACIÓN

- Dos capas medianamente húmedas, deje orear de 10 a 20 minutos entre capas.
- Después de 6 horas a 68°F. Se recomienda lijar para una mejor adhesión. Después de completar las recomendaciones de secado forzado, deje que se enfríe durante 1 hora antes de lijar y volver a recubrir.



LA SEGURIDAD

Consulte la Hoja de datos de seguridad del material (MSDS) para obtener instrucciones de seguridad completas.
La hoja de datos técnicos enumerada se ha compilado de buena fe para su comodidad y orientación. La información contenida en esta hoja no pretende ni otorga ninguna garantía, expresa o implícita..

Safety Data Sheet acc. to OSHA HCS

Printing date 04/28/2020

Reviewed on 04/27/2020

1 Identification

Product identifier

Trade name: HB10PG_777 Series DIRECT TO METAL (DTM) 2K URETHANE PRIMER-SEALER **Light Gray**

Article number: HB10PG

Details of the supplier of the safety data sheet

Manufacturer/Supplier:

BHG Import Exports Inc.
715 N Central Ave. Suite 213
Glendale CA 91203
United States

Information department: Product safety department
Emergency telephone number:
FOR USA AND CANADA: 1-800 424- 9300
OUTSIDE USA AND CANADA: +1 703 -527- 3887
CHEMTREC# 628320

2 Hazard(s) identification

- Classification of the substance or mixture



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Carc. 2 H351 Suspected of causing cancer.

Repr. 2 H361 Suspected of damaging fertility or the unborn child.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

- Label elements

- GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

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Trade name: HB10PG_777 Series DIRECT TO METAL (DTM) 2K URETHANE PRIMER-SEALER Light Gray

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· Hazard pictograms



GHS02 GHS07 GHS08

· Signal word Danger

· Hazard-determining components of labeling:

4-chloro-alpha,alpha,alpha-trifluorotoluene
titanium dioxide

· Hazard statements

Highly flammable liquid and vapor.

Causes skin irritation.

Causes serious eye irritation.

Suspected of causing cancer.

Suspected of damaging fertility or the unborn child.

· Precautionary statements

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Keep container tightly closed.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Wash thoroughly after handling.

Wear protective gloves/protective clothing/eye protection/face protection.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If exposed or concerned: Get medical advice/attention.

Specific treatment (see on this label).

Take off contaminated clothing and wash it before reuse.

If skin irritation occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

In case of fire: Use for extinction: CO2, powder or water spray.

Store in a well-ventilated place. Keep cool.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· Classification system:

· NFPA ratings (scale 0 - 4)



Health = 2

Fire = 3

Reactivity = 0

· HMIS-ratings (scale 0 - 4)



Health = 2

Fire = 3

Reactivity = 0

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- Other hazards
- Results of PBT and vPvB assessment
- PBT: Not applicable.
- vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures
- Description: Mixture of the substances listed below with nonhazardous additions.

· Dangerous components:

98-56-6	4-chloro-alpha,alpha,alpha-trifluorotoluene	25-50%
67-64-1	acetone	10-25%
1330-20-7	xylene	2.5-10%
13463-67-7	titanium dioxide	2.5-10%
7727-43-7	barium sulphate, natural	2.5-10%
112926-00-8	Precipitated silica (Silica-Amorphous)	≤2.5%
1332-58-7	Kaolin	≤2.5%
100-41-4	ethylbenzene	≤2.5%
108-88-3	toluene	≤2.5%

4 First-aid measures

- Description of first aid measures
- General information: Immediately remove any clothing soiled by the product.
- After inhalation: In case of unconsciousness place patient stably in side position for transportation.
- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact:
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- After swallowing: If symptoms persist consult doctor.
- Information for doctor:
- Most important symptoms and effects, both acute and delayed
No further relevant information available.
- Indication of any immediate medical attention and special treatment needed
No further relevant information available.

5 Fire-fighting measures

- Extinguishing media
- Suitable extinguishing agents:
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- For safety reasons unsuitable extinguishing agents: Water with full jet
- Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
- Protective equipment: No special measures required.

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6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures
Wear protective equipment. Keep unprotected persons away.
- Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- Methods and material for containment and cleaning up:
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- Reference to other sections
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- Protective Action Criteria for Chemicals

· PAC-1:

67-64-1	acetone	200 ppm
1330-20-7	xylene	130 ppm
13463-67-7	titanium dioxide	30 mg/m ³
7727-43-7	barium sulphate, natural	15 mg/m ³
112926-00-8	Precipitated silica (Silica-Amorphous)	18 mg/m ³
100-41-4	ethylbenzene	33 ppm
108-88-3	toluene	67 ppm
77-58-7	dibutyltin dilaurate	1.1 mg/m ³
1333-86-4	Carbon black	9 mg/m ³
14808-60-7	Quartz (SiO ₂)	0.075 mg/m ³
57-55-6	Propylene glycol	30 mg/m ³
78-83-1	butanol	150 ppm

· PAC-2:

67-64-1	acetone	3200* ppm
1330-20-7	xylene	920* ppm
13463-67-7	titanium dioxide	330 mg/m ³
7727-43-7	barium sulphate, natural	170 mg/m ³
112926-00-8	Precipitated silica (Silica-Amorphous)	200 mg/m ³
100-41-4	ethylbenzene	1100* ppm
108-88-3	toluene	560 ppm
77-58-7	dibutyltin dilaurate	8 mg/m ³
1333-86-4	Carbon black	99 mg/m ³
14808-60-7	Quartz (SiO ₂)	33 mg/m ³
57-55-6	Propylene glycol	1,300 mg/m ³
78-83-1	butanol	1,300 ppm

· PAC-3:

67-64-1	acetone	5700* ppm
1330-20-7	xylene	2500* ppm
13463-67-7	titanium dioxide	2,000 mg/m ³
7727-43-7	barium sulphate, natural	990 mg/m ³
112926-00-8	Precipitated silica (Silica-Amorphous)	1,200 mg/m ³

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100-41-4	ethylbenzene	1800* ppm
108-88-3	toluene	3700* ppm
77-58-7	dibutyltin dilaurate	48 mg/m ³
1333-86-4	Carbon black	590 mg/m ³
14808-60-7	Quartz (SiO ₂)	200 mg/m ³
57-55-6	Propylene glycol	7,900 mg/m ³
78-83-1	butanol	8000* ppm

7 Handling and storage

- Handling:
 - Precautions for safe handling Open and handle receptacle with care.
 - Information about protection against explosions and fires:
 - Keep ignition sources away - Do not smoke.
 - Protect against electrostatic charges.
 - Keep respiratory protective device available.
- Conditions for safe storage, including any incompatibilities
- Storage:
 - Requirements to be met by storerooms and receptacles: Store in a cool location.
 - Information about storage in one common storage facility: Not required.
 - Further information about storage conditions:
 - Keep receptacle tightly sealed.
 - Store in cool, dry conditions in well sealed receptacles.
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.
- Control parameters
- Components with limit values that require monitoring at the workplace:
 - The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
 - At this time, the other constituents have no known exposure limits.

67-64-1 acetone	
PEL	Long-term value: 2400 mg/m ³ , 1000 ppm
REL	Long-term value: 590 mg/m ³ , 250 ppm
TLV	Short-term value: 1187 mg/m ³ , 500 ppm
	Long-term value: 594 mg/m ³ , 250 ppm
	BEI
1330-20-7 xylene	
PEL	Long-term value: 435 mg/m ³ , 100 ppm
REL	Short-term value: 655 mg/m ³ , 150 ppm
	Long-term value: 435 mg/m ³ , 100 ppm
TLV	Short-term value: 651 mg/m ³ , 150 ppm
	Long-term value: 434 mg/m ³ , 100 ppm
	BEI

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7727-43-7 barium sulphate, natural

PEL Long-term value: 15* 5** mg/m³
*total dust **respirable fraction

REL Long-term value: 10* 5** mg/m³
*total dust **respirable fraction

TLV Long-term value: 5* mg/m³
*inhalable fraction; E

112926-00-8 Precipitated silica (Silica-Amorphous)

PEL 20mppcf or 80mg/m³ /%SiO₂

REL Long-term value: 6 mg/m³
See Pocket Guide App. C

TLV TLV withdrawn

1332-58-7 Kaolin

PEL Long-term value: 15* 5** mg/m³
*total dust **respirable fraction

REL Long-term value: 10* 5** mg/m³
*total dust **respirable fraction

TLV Long-term value: 2* mg/m³
E; as respirable fraction

100-41-4 ethylbenzene

PEL Long-term value: 435 mg/m³, 100 ppm

REL Short-term value: 545 mg/m³, 125 ppm
Long-term value: 435 mg/m³, 100 ppm

TLV Long-term value: 87 mg/m³, 20 ppm
BEI

108-88-3 toluene

PEL Long-term value: 200 ppm
Ceiling limit value: 300; 500* ppm
*10-min peak per 8-hr shift

REL Short-term value: 560 mg/m³, 150 ppm
Long-term value: 375 mg/m³, 100 ppm

TLV Long-term value: 75 mg/m³, 20 ppm
BEI

· Ingredients with biological limit values:

67-64-1 acetone

BEI 50 mg/L
Medium: urine
Time: end of shift
Parameter: Acetone (nonspecific)

1330-20-7 xylene

BEI 1.5 g/g creatinine
Medium: urine
Time: end of shift
Parameter: Methylhippuric acids

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100-41-4 ethylbenzene

BEI 0.7 g/g creatinine
 Medium: urine
 Time: end of shift at end of workweek
 Parameter: Sum of mandelic acid and phenylglyoxylic acid (nonspecific, semi-quantitative)

-
 Medium: end-exhaled air
 Time: not critical
 Parameter: Ethyl benzene (semi-quantitative)

108-88-3 toluene

BEI 0.02 mg/L
 Medium: blood
 Time: prior to last shift of workweek
 Parameter: Toluene

0.03 mg/L
 Medium: urine
 Time: end of shift
 Parameter: Toluene

0.3 mg/g creatinine
 Medium: urine
 Time: end of shift
 Parameter: o-Cresol with hydrolysis (background)

- Additional information: The lists that were valid during the creation were used as basis.
- Exposure controls
- Personal protective equipment:
- General protective and hygienic measures:
 Keep away from foodstuffs, beverages and feed.
 Immediately remove all soiled and contaminated clothing.
 Wash hands before breaks and at the end of work.
 Store protective clothing separately.
 Avoid contact with the eyes and skin.
- Breathing equipment: Not required.
- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
 Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

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- Penetration time of glove material
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- Eye protection:



Tightly sealed goggles

9 Physical and chemical properties

· Information on basic physical and chemical properties	
· General Information	
· Appearance:	
Form:	Liquid
Color:	Light grey
· Odor:	Characteristic
· Odor threshold:	Not determined.
· pH-value:	Not determined (pH N/A in solvent coatings)
· Change in condition	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	55 °C (131 °F)
· Flash point:	-17 °C (1.4 °F)
· Flammability (solid, gaseous):	Not applicable.
· Ignition temperature:	465 °C (869 °F)
· Decomposition temperature:	Not determined.
· Auto igniting:	Product is not selfigniting.
· Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· Explosion limits:	
Lower:	2.6 Vol %
Upper:	13 Vol %
· Vapor pressure at 20 °C (68 °F):	233 hPa (174.8 mm Hg)
· Density at 20 °C (68 °F):	1.38 g/cm ³ (11.5161 lbs/gal)
· Relative density	Not determined.
· Vapor density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with	
Water:	Not miscible or difficult to mix.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.

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· Solvent content:	
Organic solvents:	22.0 %
VOC content:	10.12 %
	149.1 g/l / 1.24 lb/gal
· Solids content:	51.3 %
· Other information	No further relevant information available.

10 Stability and reactivity

- Reactivity No further relevant information available.
- Chemical stability
- Thermal decomposition / conditions to be avoided:
No decomposition if used according to specifications.
- Possibility of hazardous reactions No dangerous reactions known.
- Conditions to avoid No further relevant information available.
- Incompatible materials: No further relevant information available.
- Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- Information on toxicological effects
- Acute toxicity:

- LD/LC50 values that are relevant for classification:

1330-20-7 xylene

Oral LD50 4,300 mg/kg (rat)

Dermal LD50 2,000 mg/kg (rabbit)

- Primary irritant effect:
- on the skin: Irritant to skin and mucous membranes.
- on the eye: Irritating effect.
- Sensitization: No sensitizing effects known.
- Additional toxicological information:
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

- Carcinogenic categories

- IARC (International Agency for Research on Cancer)

98-56-6	4-chloro-alpha,alpha,alpha-trifluorotoluene	2B
14807-96-6	Talc (Mg3H2(SiO3)4)	3
1330-20-7	xylene	3
13463-67-7	titanium dioxide	2B
112926-00-8	Precipitated silica (Silica-Amorphous)	3
100-41-4	ethylbenzene	2B
108-88-3	toluene	3
1333-86-4	Carbon black	2B
14808-60-7	Quartz (SiO2)	1

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· NTP (National Toxicology Program)

14808-60-7 Quartz (SiO₂)

K

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- Toxicity
- Aquatic toxicity: No further relevant information available.
- Persistence and degradability: No further relevant information available.
- Behavior in environmental systems:
- Bioaccumulative potential: No further relevant information available.
- Mobility in soil: No further relevant information available.
- Additional ecological information:
- General notes:
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
- Results of PBT and vPvB assessment
- PBT: Not applicable.
- vPvB: Not applicable.
- Other adverse effects: No further relevant information available.

13 Disposal considerations

- Waste treatment methods
- Recommendation:
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- Uncleaned packagings:
- Recommendation: Disposal must be made according to official regulations.

14 Transport information

· UN-Number
· DOT, IMDG, IATA UN1263

· UN proper shipping name
· DOT Paint
· IMDG, IATA PAINT

· Transport hazard class(es)

· DOT



· Class 3 Flammable liquids

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· Label	3
· IMDG, IATA	
	
· Class	3 Flammable liquids
· Label	3
· Packing group	
· DOT, IMDG, IATA	II
· Environmental hazards:	
· Marine pollutant:	No
· Special precautions for user	Warning: Flammable liquids
· Hazard identification number (Kemler code):	33
· EMS Number:	F-E, S-E
· Stowage Category	B
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· UN "Model Regulation":	UN 1263 PAINT, 3, II

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· Section 355 (extremely hazardous substances):

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

1330-20-7 xylene

7727-43-7 barium sulphate, natural

100-41-4 ethylbenzene

108-88-3 toluene

· TSCA (Toxic Substances Control Act):

98-56-6 4-chloro-alpha,alpha,alpha-trifluorotoluene

ACTIVE

14807-96-6 Talc (Mg3H2(SiO3)4)

ACTIVE

67-64-1 acetone

ACTIVE

(Contd. on page 12)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 04/28/2020

Reviewed on 04/27/2020

Trade name: HB10PG_777 Series DIRECT TO METAL (DTM) 2K URETHANE PRIMER-SEALER Light Gray

(Contd. of page 11)

1330-20-7	xylene	ACTIVE
13463-67-7	titanium dioxide	ACTIVE
7727-43-7	barium sulphate, natural	ACTIVE
1332-58-7	Kaolin	ACTIVE
100-41-4	ethylbenzene	ACTIVE
108-88-3	toluene	ACTIVE
77-58-7	dibutyltin dilaurate	ACTIVE
8002-74-2	Paraffin waxes and Hydrocarbon waxes	ACTIVE
1333-86-4	Carbon black	ACTIVE
14808-60-7	Quartz (SiO ₂)	ACTIVE
57-55-6	Propylene glycol	ACTIVE
78-83-1	butanol	ACTIVE

· Hazardous Air Pollutants

1330-20-7	xylene
100-41-4	ethylbenzene
108-88-3	toluene

· Proposition 65

· Chemicals known to cause cancer:

98-56-6	4-chloro-alpha,alpha,alpha-trifluorotoluene
13463-67-7	titanium dioxide
100-41-4	ethylbenzene
1333-86-4	Carbon black
14808-60-7	Quartz (SiO ₂)

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

108-88-3	toluene
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· Carcinogenic categories

· EPA (Environmental Protection Agency)

67-64-1	acetone	I
1330-20-7	xylene	I
7727-43-7	barium sulphate, natural	D, CBD(inh), NL(oral)
100-41-4	ethylbenzene	D
108-88-3	toluene	II

· TLV (Threshold Limit Value established by ACGIH)

14807-96-6	Talc (Mg ₃ H ₂ (SiO ₃) ₄)	A4
67-64-1	acetone	A4
1330-20-7	xylene	A4
13463-67-7	titanium dioxide	A4
1332-58-7	Kaolin	A4
100-41-4	ethylbenzene	A3

(Contd. on page 13)

Safety Data Sheet

acc. to OSHA HCS

Printing date 04/28/2020

Reviewed on 04/27/2020

Trade name: HB10PG_777 Series DIRECT TO METAL (DTM) 2K URETHANE PRIMER-SEALER Light Gray

(Contd. of page 12)

108-88-3	toluene	A4
77-58-7	dibutyltin dilaurate	A4
1333-86-4	Carbon black	A4
14808-60-7	Quartz (SiO ₂)	A2
· NIOSH-Ca (National Institute for Occupational Safety and Health)		
13463-67-7	titanium dioxide	
1333-86-4	Carbon black	
14808-60-7	Quartz (SiO ₂)	

· GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms



GHS02 GHS07 GHS08

· Signal word Danger

· Hazard-determining components of labeling:

4-chloro-alpha,alpha,alpha-trifluorotoluene
titanium dioxide

· Hazard statements

Highly flammable liquid and vapor.

Causes skin irritation.

Causes serious eye irritation.

Suspected of causing cancer.

Suspected of damaging fertility or the unborn child.

· Precautionary statements

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Keep container tightly closed.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Wash thoroughly after handling.

Wear protective gloves/protective clothing/eye protection/face protection.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If exposed or concerned: Get medical advice/attention.

Specific treatment (see on this label).

Take off contaminated clothing and wash it before reuse.

If skin irritation occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

In case of fire: Use for extinction: CO₂, powder or water spray.

Store in a well-ventilated place. Keep cool.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

(Contd. on page 14)

Safety Data Sheet

acc. to OSHA HCS

Printing date 04/28/2020

Reviewed on 04/27/2020

Trade name: HB10PG_777 Series DIRECT TO METAL (DTM) 2K URETHANE PRIMER-SEALER Light Gray

(Contd. of page 13)

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: Environment protection department.
- Contact: Product Safety Dept.
- Date of preparation / last revision 04/28/2020 / 5

- Abbreviations and acronyms:

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flam. Liq. 2: Flammable liquids – Category 2

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Carc. 2: Carcinogenicity – Category 2

Repr. 2: Reproductive toxicity – Category 2

- * Data compared to the previous version altered.

USA

Safety Data Sheet acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

1 Identification

- **Product identifier**
- **Trade name:** HB783 777 series **UNIVERSAL LOW VOC**, Urethane ACTIVATOR, FAST - 60-75°F(15 - 21°C) Spot Repair
- **Article number:** HB783
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**

BHG Import Exports Inc.
715 N Central Ave. Suite 213
Glendale CA 91203
United States

Information department: Product safety department

Emergency telephone number:

FOR USA AND CANADA: 1-800 424- 9300

OUTSIDE USA AND CANADA: +1 703 -527- 3887

CHEMTREC# 628320

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

- **Label elements**

- **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

(Contd. on page 2)

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Safety Data Sheet

acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

Trade name: HB783 777 series UNIVERSAL LOW VOC, Urethane ACTIVATOR, FAST - 60-75°F(15 - 21°C) Spot Repair

(Contd. of page 1)

· **Hazard pictograms**



GHS02 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**

poly(hexamethylene diisocyanate)
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

· **Hazard statements**

Highly flammable liquid and vapor.
Causes skin irritation.
Causes serious eye irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
Harmful to aquatic life with long lasting effects.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapors/spray
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Avoid release to the environment.
Wear protective gloves/protective clothing/eye protection/face protection.
[In case of inadequate ventilation] wear respiratory protection.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Take off contaminated clothing and wash it before reuse.
If skin irritation or rash occurs: Get medical advice/attention.
Specific treatment (see on this label).
If eye irritation persists: Get medical advice/attention.
If experiencing respiratory symptoms: Call a poison center/doctor.
Wash contaminated clothing before reuse.
In case of fire: Use for extinction: CO2, powder or water spray.
Store in a well-ventilated place. Keep cool.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 2
Fire = 3
Reactivity = 0

(Contd. on page 3)

USA

Safety Data Sheet

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Trade name: HB783 777 series UNIVERSAL LOW VOC, Urethane ACTIVATOR, FAST - 60-75°F(15 - 21°C) Spot Repair

(Contd. of page 2)

· HMIS-ratings (scale 0 - 4)

HEALTH	2	Health = *2
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

- Other hazards
- Results of PBT and vPvB assessment
- PBT: Not applicable.
- vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures
- Description: Mixture of the substances listed below with nonhazardous additions.

· Dangerous components:

28182-81-2	poly(hexamethylene diisocyanate)	25-50%
98-56-6	4-chloro-alpha,alpha,alpha-trifluorotoluene	25-50%
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	2.5-10%
123-86-4	n-butyl acetate	2.5-10%
79-20-9	methyl acetate	2.5-10%

4 First-aid measures

- Description of first aid measures
- General information: Immediately remove any clothing soiled by the product.
- After inhalation:
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact:
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- After swallowing: If symptoms persist consult doctor.
- Information for doctor:
- Most important symptoms and effects, both acute and delayed
No further relevant information available.
- Indication of any immediate medical attention and special treatment needed
No further relevant information available.

5 Fire-fighting measures

- Extinguishing media
- Suitable extinguishing agents:
CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- For safety reasons unsuitable extinguishing agents: Water with full jet
- Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
- Protective equipment: No special measures required.

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Trade name: HB783 777 series UNIVERSAL LOW VOC, Urethane ACTIVATOR, FAST - 60-75°F(15 - 21°C) Spot Repair

(Contd. of page 3)

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Environmental precautions:

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

Protective Action Criteria for Chemicals

PAC-1:

28182-81-2	poly(hexamethylene diisocyanate)	7.8 mg/m ³
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	0.02 ppm
123-86-4	n-butyl acetate	5 ppm
79-20-9	methyl acetate	250 ppm

PAC-2:

28182-81-2	poly(hexamethylene diisocyanate)	86 mg/m ³
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	0.14 ppm
123-86-4	n-butyl acetate	200 ppm
79-20-9	methyl acetate	1,700 ppm

PAC-3:

28182-81-2	poly(hexamethylene diisocyanate)	510 mg/m ³
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	0.6 ppm
123-86-4	n-butyl acetate	3000* ppm
79-20-9	methyl acetate	10000* ppm

7 Handling and storage

Handling:

Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by storerooms and receptacles: Store in a cool location.

Information about storage in one common storage facility: Not required.

Further information about storage conditions:

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

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Safety Data Sheet

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Printing date 12/16/2019

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Trade name: HB783 777 series UNIVERSAL LOW VOC, Urethane ACTIVATOR, FAST - 60-75°F(15 - 21°C) Spot Repair

(Contd. of page 4)

· **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see item 7.· **Control parameters**· **Components with limit values that require monitoring at the workplace:**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

4098-71-9 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

REL Short-term value: 0.18 mg/m³, 0.02 ppm
Long-term value: 0.045 mg/m³, 0.005 ppm
SkinTLV Long-term value: 0.045 mg/m³, 0.005 ppm

123-86-4 n-butyl acetate

PEL Long-term value: 710 mg/m³, 150 ppmREL Short-term value: 950 mg/m³, 200 ppm
Long-term value: 710 mg/m³, 150 ppmTLV Short-term value: 712 mg/m³, 150 ppm
Long-term value: 238 mg/m³, 50 ppm

79-20-9 methyl acetate

PEL Long-term value: 610 mg/m³, 200 ppmREL Short-term value: 760 mg/m³, 250 ppm
Long-term value: 610 mg/m³, 200 ppmTLV Short-term value: 757 mg/m³, 250 ppm
Long-term value: 606 mg/m³, 200 ppm· **Additional information:** The lists that were valid during the creation were used as basis.· **Exposure controls**· **Personal protective equipment:**· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

Use suitable respiratory protective device in case of insufficient ventilation.

· **Protection of hands:**

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

(Contd. on page 6)

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Safety Data Sheet

acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

Trade name: HB783 777 series UNIVERSAL LOW VOC, Urethane ACTIVATOR, FAST - 60-75°F(15 - 21°C) Spot Repair

(Contd. of page 5)

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:	Liquid
Color:	Clear
Odor:	Characteristic
Odor threshold:	Not determined.

- **pH-value:** Not determined (pH N/A in solvent coatings)

- **Change in condition**

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	57 °C (134.6 °F)

- **Flash point:** -10 °C (-50 °F)

- **Flammability (solid, gaseous):** Not applicable.

- **Ignition temperature:** 370 °C (698 °F)

- **Decomposition temperature:** Not determined.

- **Auto igniting:** Product is not selfigniting.

- **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

- **Explosion limits:**

Lower:	Not determined.
Upper:	Not determined.

- **Vapor pressure at 20 °C (68 °F):** 0 hPa

- **Density at 20 °C (68 °F):** ≥1.1782 g/cm³ (≥9.8321 lbs/gal)

- **Relative density** Not determined.

- **Vapor density** Not determined.

- **Evaporation rate** Not determined.

- **Solubility in / Miscibility with**

Water: Not miscible or difficult to mix.

- **Partition coefficient (n-octanol/water):** Not determined.

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Safety Data Sheet

acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

Trade name: HB783 777 series UNIVERSAL LOW VOC, Urethane ACTIVATOR, FAST - 60-75°F(15 - 21°C) Spot Repair

(Contd. of page 6)

· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	12.9 %
Water:	0.1 %
VOC content:	7.06 %
	≥83.2 g/l / ≥0.69 lb/gal
Solids content:	50.2 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:**
Sensitization possible through inhalation.
Sensitization possible through skin contact.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Harmful
Irritant
- **Carcinogenic categories**

· IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

· NTP (National Toxicology Program)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

-USA

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Trade name: HB783 777 series UNIVERSAL LOW VOC, Urethane ACTIVATOR, FAST - 60-75°F(15 - 21°C) Spot Repair

(Contd. of page 7)

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
Harmful to aquatic organisms
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- **UN-Number**
- **DOT, IMDG, IATA** UN1263

- **UN proper shipping name**
- **DOT** Paint
- **IMDG, IATA** PAINT

- **Transport hazard class(es)**
- **DOT**



- **Class** 3 Flammable liquids

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Printing date 12/16/2019

Reviewed on 12/16/2019

Trade name: HB783 777 series UNIVERSAL LOW VOC, Urethane ACTIVATOR, FAST - 60-75°F(15 - 21°C) Spot Repair

(Contd. of page 8)

· Label	3
· IMDG, IATA	
	
· Class	3 Flammable liquids
· Label	3
· Packing group	
· DOT, IMDG, IATA	II
· Environmental hazards:	
· Marine pollutant:	No
· Special precautions for user	Warning: Flammable liquids
· Hazard identification number (Kemler code):	33
· EMS Number:	F-E, S-E
· Stowage Category	B
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· UN "Model Regulation":	UN 1263 PAINT, 3, II

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· Section 355 (extremely hazardous substances):

4098-71-9 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

· Section 313 (Specific toxic chemical listings):

4098-71-9 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

· TSCA (Toxic Substances Control Act):

All components have the value ACTIVE.

· Hazardous Air Pollutants

None of the ingredients is listed.

· Proposition 65

· Chemicals known to cause cancer:

98-56-6 4-chloro-alpha,alpha,alpha-trifluorotoluene

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-USA-

Safety Data Sheet

acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

Trade name: HB783 777 series UNIVERSAL LOW VOC, Urethane ACTIVATOR, FAST - 60-75°F(15 - 21°C) Spot Repair

(Contd. of page 9)

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**

poly(hexamethylene diisocyanate)
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

· **Hazard statements**

Highly flammable liquid and vapor.
Causes skin irritation.
Causes serious eye irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
Harmful to aquatic life with long lasting effects.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapors/spray
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Avoid release to the environment.
Wear protective gloves/protective clothing/eye protection/face protection.
[In case of inadequate ventilation] wear respiratory protection.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

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Printing date 12/16/2019

Reviewed on 12/16/2019

Trade name: HB783 777 series UNIVERSAL LOW VOC, Urethane ACTIVATOR, FAST - 60-75°F(15 - 21°C) Spot Repair

(Contd. of page 10)

Take off contaminated clothing and wash it before reuse.
 If skin irritation or rash occurs: Get medical advice/attention.
 Specific treatment (see on this label).
 If eye irritation persists: Get medical advice/attention.
 If experiencing respiratory symptoms: Call a poison center/doctor.
 Wash contaminated clothing before reuse.
 In case of fire: Use for extinction: CO₂, powder or water spray.
 Store in a well-ventilated place. Keep cool.
 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Environment protection department.
- **Contact:** Product Safety Dept.
- **Date of preparation / last revision** 12/16/2019 / 13
- **Abbreviations and acronyms:**
 - IMDG: International Maritime Code for Dangerous Goods
 - DOT: US Department of Transportation
 - IATA: International Air Transport Association
 - ACGIH: American Conference of Governmental Industrial Hygienists
 - EINECS: European Inventory of Existing Commercial Chemical Substances
 - ELINCS: European List of Notified Chemical Substances
 - CAS: Chemical Abstracts Service (division of the American Chemical Society)
 - NFPA: National Fire Protection Association (USA)
 - HMIS: Hazardous Materials Identification System (USA)
 - VOC: Volatile Organic Compounds (USA, EU)
 - PBT: Persistent, Bioaccumulative and Toxic
 - vPvB: very Persistent and very Bioaccumulative
 - NIOSH: National Institute for Occupational Safety
 - OSHA: Occupational Safety & Health
 - TLV: Threshold Limit Value
 - PEL: Permissible Exposure Limit
 - REL: Recommended Exposure Limit
 - Flam. Liq. 2: Flammable liquids – Category 2
 - Skin Irrit. 2: Skin corrosion/irritation – Category 2
 - Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
 - Resp. Sens. 1: Respiratory sensitisation – Category 1
 - Skin Sens. 1: Skin sensitisation – Category 1
 - Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3
- *** Data compared to the previous version altered.**

USA

Safety Data Sheet acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

1 Identification

- **Product identifier**
- **Trade name:** HB784 777series UNIVERSAL LOW VOC, Urethane ACTIVATOR, MEDIUM-75-85°F (18-26°C) Single-Panel
- **Article number:** HB784
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**

BHG Import Exports Inc.
715 N Central Ave. Suite 213
Glendale CA 91203
United States

Information department: Product safety department

Emergency telephone number:

FOR USA AND CANADA: 1-800 424- 9300

OUTSIDE USA AND CANADA: +1 703 -527- 3887

CHEMTREC# 628320

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

- **Label elements**
- **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

(Contd. on page 2)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

Trade name: HB784 777series UNIVERSAL LOW VOC, Urethane ACTIVATOR, MEDIUM-75-85°F (18-26°C) Single-Panel

(Contd. of page 1)

· Hazard pictograms



GHS02 GHS08

· Signal word Danger

· Hazard-determining components of labeling:

poly(hexamethylene diisocyanate)
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

· Hazard statements

Highly flammable liquid and vapor.
Causes skin irritation.
Causes serious eye irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
Harmful to aquatic life with long lasting effects.

· Precautionary statements

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapors/spray
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Avoid release to the environment.
Wear protective gloves/protective clothing/eye protection/face protection.
[In case of inadequate ventilation] wear respiratory protection.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Take off contaminated clothing and wash it before reuse.
If skin irritation or rash occurs: Get medical advice/attention.
Specific treatment (see on this label).
If eye irritation persists: Get medical advice/attention.
If experiencing respiratory symptoms: Call a poison center/doctor.
Wash contaminated clothing before reuse.
In case of fire: Use for extinction: CO2, powder or water spray.
Store in a well-ventilated place. Keep cool.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· Classification system:

· NFPA ratings (scale 0 - 4)



Health = 2
Fire = 3
Reactivity = 0

(Contd. on page 3)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

Trade name: HB784 777series UNIVERSAL LOW VOC, Urethane ACTIVATOR, MEDIUM-75-85°F (18-26°C) Single-Panel

(Contd. of page 2)

· HMIS-ratings (scale 0 - 4)

HEALTH	2	Health = *2
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

- Other hazards
- Results of PBT and vPvB assessment
- PBT: Not applicable.
- vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures
- Description: Mixture of the substances listed below with nonhazardous additions.

· Dangerous components:

28182-81-2	poly(hexamethylene diisocyanate)	25-50%
98-56-6	4-chloro-alpha,alpha,alpha-trifluorotoluene	25-50%
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	2.5-10%
79-20-9	methyl acetate	2.5-10%
123-86-4	n-butyl acetate	2.5-10%
110-43-0	heptan-2-one	≤2.5%
108-65-6	2-methoxy-1-methylethyl acetate	≤2.5%

4 First-aid measures

- Description of first aid measures
- General information: Immediately remove any clothing soiled by the product.
- After inhalation:
 - Supply fresh air and to be sure call for a doctor.
 - In case of unconsciousness place patient stably in side position for transportation.
- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact:
 - Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- After swallowing: If symptoms persist consult doctor.
- Information for doctor:
- Most important symptoms and effects, both acute and delayed
 - No further relevant information available.
- Indication of any immediate medical attention and special treatment needed
 - No further relevant information available.

5 Fire-fighting measures

- Extinguishing media
- Suitable extinguishing agents:
 - CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- For safety reasons unsuitable extinguishing agents: Water with full jet
- Special hazards arising from the substance or mixture
 - No further relevant information available.

(Contd. on page 4)

-USA-

Safety Data Sheet

acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

Trade name: HB784 777series UNIVERSAL LOW VOC, Urethane ACTIVATOR, MEDIUM-75-85°F (18-26°C) Single-Panel

(Contd. of page 3)

- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· PAC-1:

28182-81-2	poly(hexamethylene diisocyanate)	7.8 mg/m ³
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	0.02 ppm
79-20-9	methyl acetate	250 ppm
123-86-4	n-butyl acetate	5 ppm
110-43-0	heptan-2-one	150 ppm
108-65-6	2-methoxy-1-methylethyl acetate	50 ppm

· PAC-2:

28182-81-2	poly(hexamethylene diisocyanate)	86 mg/m ³
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	0.14 ppm
79-20-9	methyl acetate	1,700 ppm
123-86-4	n-butyl acetate	200 ppm
110-43-0	heptan-2-one	670 ppm
108-65-6	2-methoxy-1-methylethyl acetate	1,000 ppm

· PAC-3:

28182-81-2	poly(hexamethylene diisocyanate)	510 mg/m ³
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	0.6 ppm
79-20-9	methyl acetate	10000* ppm
123-86-4	n-butyl acetate	3000* ppm
110-43-0	heptan-2-one	4000* ppm
108-65-6	2-methoxy-1-methylethyl acetate	5000* ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.

(Contd. on page 5)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

Trade name: HB784 777series UNIVERSAL LOW VOC, Urethane ACTIVATOR, MEDIUM-75-85°F (18-26°C) Single-Panel

(Contd. of page 4)

- Prevent formation of aerosols.
- Information about protection against explosions and fires:**
 - Keep ignition sources away - Do not smoke.
 - Protect against electrostatic charges.
- Conditions for safe storage, including any incompatibilities**
- Storage:**
- Requirements to be met by storerooms and receptacles:** Store in a cool location.
- Information about storage in one common storage facility:** Not required.
- Further information about storage conditions:**
 - Keep receptacle tightly sealed.
 - Store in cool, dry conditions in well sealed receptacles.
- Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems:** No further data; see item 7.
- Control parameters**
- Components with limit values that require monitoring at the workplace:**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

4098-71-9 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

REL	Short-term value: 0.18 mg/m ³ , 0.02 ppm Long-term value: 0.045 mg/m ³ , 0.005 ppm Skin
TLV	Long-term value: 0.045 mg/m ³ , 0.005 ppm

79-20-9 methyl acetate

PEL	Long-term value: 610 mg/m ³ , 200 ppm
REL	Short-term value: 760 mg/m ³ , 250 ppm Long-term value: 610 mg/m ³ , 200 ppm
TLV	Short-term value: 757 mg/m ³ , 250 ppm Long-term value: 606 mg/m ³ , 200 ppm

123-86-4 n-butyl acetate

PEL	Long-term value: 710 mg/m ³ , 150 ppm
REL	Short-term value: 950 mg/m ³ , 200 ppm Long-term value: 710 mg/m ³ , 150 ppm
TLV	Short-term value: 712 mg/m ³ , 150 ppm Long-term value: 238 mg/m ³ , 50 ppm

110-43-0 heptan-2-one

PEL	Long-term value: 465 mg/m ³ , 100 ppm
REL	Long-term value: 465 mg/m ³ , 100 ppm
TLV	Long-term value: 233 mg/m ³ , 50 ppm

108-65-6 2-methoxy-1-methylethyl acetate

WEEL	Long-term value: 50 ppm
------	-------------------------

- Additional information:** The lists that were valid during the creation were used as basis.

(Contd. on page 6)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

Trade name: HB784 777series UNIVERSAL LOW VOC, Urethane ACTIVATOR, MEDIUM-75-85°F (18-26°C) Single-Panel

(Contd. of page 5)

- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
 - Keep away from foodstuffs, beverages and feed.
 - Immediately remove all soiled and contaminated clothing.
 - Wash hands before breaks and at the end of work.
 - Avoid contact with the eyes and skin.
- **Breathing equipment:**
 - In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
 - Use suitable respiratory protective device in case of insufficient ventilation.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**
 - The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
 - The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· Information on basic physical and chemical properties

· General Information

· Appearance:

Form:

Liquid

Color:

Clear

· Odor:

Characteristic

· Odor threshold:

Not determined.

· pH-value:

Not determined (pH N/A in solvent coatings)

· Change in condition

Melting point/Melting range:

Undetermined.

Boiling point/Boiling range:

57 °C (134.6 °F)

· Flash point:

-10 °C (-50 °F)

(Contd. on page 7)

Safety Data Sheet

acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

Trade name: HB784 777series UNIVERSAL LOW VOC, Urethane ACTIVATOR, MEDIUM-75-85°F (18-26°C) Single-Panel

(Contd. of page 6)

· Flammability (solid, gaseous):	Not applicable.
· Ignition temperature:	430 °C (806 °F)
· Decomposition temperature:	Not determined.
· Auto igniting:	Product is not selfigniting.
· Danger of explosion:	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
· Vapor pressure at 20 °C (68 °F):	0 hPa
· Density at 20 °C (68 °F):	≥1.1779 g/cm ³ (≥9.8296 lbs/gal)
· Relative density	Not determined.
· Vapor density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with Water:	Not miscible or difficult to mix.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	12.9 %
Water:	0.1 %
VOC content:	7.21 %
	≥84.9 g/l / ≥0.71 lb/gal
Solids content:	50.2 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.

(Contd. on page 8)

Safety Data Sheet

acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

Trade name: HB784 777series UNIVERSAL LOW VOC, Urethane ACTIVATOR, MEDIUM-75-85°F (18-26°C) Single-Panel

(Contd. of page 7)

- **on the eye:** Irritating effect.
- **Sensitization:**
Sensitization possible through inhalation.
Sensitization possible through skin contact.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Harmful
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
Harmful to aquatic organisms
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

USA

(Contd. on page 9)

Safety Data Sheet

acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

Trade name: HB784 777series UNIVERSAL LOW VOC, Urethane ACTIVATOR, MEDIUM-75-85°F (18-26°C) Single-Panel

(Contd. of page 8)

14 Transport information

· UN-Number	UN1263
· DOT, IMDG, IATA	
· UN proper shipping name	Paint
· DOT	PAINT
· IMDG, IATA	
· Transport hazard class(es)	
· DOT	
	
· Class	3 Flammable liquids
· Label	3
· IMDG, IATA	
	
· Class	3 Flammable liquids
· Label	3
· Packing group	
· DOT, IMDG, IATA	II
· Environmental hazards:	
· Marine pollutant:	No
· Special precautions for user	Warning: Flammable liquids
· Hazard identification number (Kemler code):	33
· EMS Number:	F-E, S-E
· Stowage Category	B
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· IMDG	
· Limited quantities (LQ)	1L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· UN "Model Regulation":	UN 1263 PAINT, 3, II

USA

(Contd. on page 10)

Safety Data Sheet

acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

Trade name: HB784 777series UNIVERSAL LOW VOC, Urethane ACTIVATOR, MEDIUM-75-85°F (18-26°C) Single-Panel

(Contd. of page 9)

15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture

· Sara

· Section 355 (extremely hazardous substances):

4098-71-9 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

· Section 313 (Specific toxic chemical listings):

4098-71-9 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

· TSCA (Toxic Substances Control Act):

All components have the value ACTIVE.

· Hazardous Air Pollutants

None of the ingredients is listed.

· Proposition 65

· Chemicals known to cause cancer:

98-56-6 4-chloro-alpha,alpha,alpha-trifluorotoluene

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

· Carcinogenic categories

· EPA (Environmental Protection Agency)

None of the ingredients is listed.

· TLV (Threshold Limit Value established by ACGIH)

None of the ingredients is listed.

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

· GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms



GHS02 GHS08

· Signal word Danger

· Hazard-determining components of labeling:

poly(hexamethylene diisocyanate)

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

· Hazard statements

Highly flammable liquid and vapor.

Causes skin irritation.

Causes serious eye irritation.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

(Contd. on page 11)

Safety Data Sheet

acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

Trade name: HB784 777series UNIVERSAL LOW VOC, Urethane ACTIVATOR, MEDIUM-75-85°F (18-26°C) Single-Panel

(Contd. of page 10)

Harmful to aquatic life with long lasting effects.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Keep container tightly closed.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Avoid release to the environment.

Wear protective gloves/protective clothing/eye protection/face protection.

[In case of inadequate ventilation] wear respiratory protection.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

Specific treatment (see on this label).

If eye irritation persists: Get medical advice/attention.

If experiencing respiratory symptoms: Call a poison center/doctor.

Wash contaminated clothing before reuse.

In case of fire: Use for extinction: CO₂, powder or water spray.

Store in a well-ventilated place. Keep cool.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Environment protection department.

· **Contact:** Product Safety Dept.

· **Date of preparation / last revision** 12/16/2019 / 8

· **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flam. Liq. 2: Flammable liquids – Category 2

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Resp. Sens. 1: Respiratory sensitisation – Category 1

(Contd. on page 12)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

Trade name: HB784 777series UNIVERSAL LOW VOC, Urethane ACTIVATOR, MEDIUM-75-85°F (18-26°C) Single-Panel

(Contd. of page 11)

Skin Sens. 1: Skin sensitisation – Category 1

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

· *** Data compared to the previous version altered.**

USA

Safety Data Sheet acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

1 Identification

- **Product identifier**
- **Trade name:** HB785 777series UNIVERSAL LOW VOC, Urethane ACTIVATOR SLOW - 90+°F (24° - 32°C) Multi Panel
- **Article number:** HB785
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**

BHG Import Exports Inc.
715 N Central Ave. Suite 213
Glendale CA 91203
United States

Information department: Product safety department

Emergency telephone number:

FOR USA AND CANADA: 1-800 424- 9300

OUTSIDE USA AND CANADA: +1 703 -527- 3887

CHEMTREC# 628320

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 3 H226 Flammable liquid and vapor.



GHS08 Health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

- **Label elements**
- **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

(Contd. on page 2)

USA

Safety Data Sheet

acc. to OSHA HCS

Printing date 12/16/2019

Reviewed on 12/16/2019

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· Hazard pictograms



GHS02 GHS08

· Signal word Danger

· Hazard-determining components of labeling:

poly(hexamethylene diisocyanate)
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

· Hazard statements

Flammable liquid and vapor.
Causes skin irritation.
Causes serious eye irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
Harmful to aquatic life with long lasting effects.

· Precautionary statements

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapors/spray
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Avoid release to the environment.
Wear protective gloves/protective clothing/eye protection/face protection.
[In case of inadequate ventilation] wear respiratory protection.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Take off contaminated clothing and wash it before reuse.
If skin irritation or rash occurs: Get medical advice/attention.
Specific treatment (see on this label).
If eye irritation persists: Get medical advice/attention.
If experiencing respiratory symptoms: Call a poison center/doctor.
Wash contaminated clothing before reuse.
In case of fire: Use for extinction: CO2, powder or water spray.
Store in a well-ventilated place. Keep cool.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· Classification system:

· NFPA ratings (scale 0 - 4)



Health = 2
Fire = 3
Reactivity = 0

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· HMIS-ratings (scale 0 - 4)

HEALTH	2	Health = *2
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

- Other hazards
- Results of PBT and vPvB assessment
- PBT: Not applicable.
- vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures
- Description: Mixture of the substances listed below with nonhazardous additions.

· Dangerous components:

28182-81-2	poly(hexamethylene diisocyanate)	25-50%
98-56-6	4-chloro-alpha,alpha,alpha-trifluorotoluene	25-50%
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	2.5-10%
108-32-7	propylene carbonate	2.5-10%
108-65-6	2-methoxy-1-methylethyl acetate	2.5-10%
123-86-4	n-butyl acetate	2.5-10%

4 First-aid measures

- Description of first aid measures
- General information: Immediately remove any clothing soiled by the product.
- After inhalation:
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact:
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- After swallowing: If symptoms persist consult doctor.
- Information for doctor:
- Most important symptoms and effects, both acute and delayed
No further relevant information available.
- Indication of any immediate medical attention and special treatment needed
No further relevant information available.

5 Fire-fighting measures

- Extinguishing media
- Suitable extinguishing agents:
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- For safety reasons unsuitable extinguishing agents: Water with full jet
- Special hazards arising from the substance or mixture No further relevant information available.

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- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

- **PAC-1:**

28182-81-2	poly(hexamethylene diisocyanate)	7.8 mg/m ³
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	0.02 ppm
108-32-7	propylene carbonate	34 mg/m ³
108-65-6	2-methoxy-1-methylethyl acetate	50 ppm
123-86-4	n-butyl acetate	5 ppm

- **PAC-2:**

28182-81-2	poly(hexamethylene diisocyanate)	86 mg/m ³
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	0.14 ppm
108-32-7	propylene carbonate	370 mg/m ³
108-65-6	2-methoxy-1-methylethyl acetate	1,000 ppm
123-86-4	n-butyl acetate	200 ppm

- **PAC-3:**

28182-81-2	poly(hexamethylene diisocyanate)	510 mg/m ³
4098-71-9	3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	0.6 ppm
108-32-7	propylene carbonate	2,200 mg/m ³
108-65-6	2-methoxy-1-methylethyl acetate	5000* ppm
123-86-4	n-butyl acetate	3000* ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.

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- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
At this time, the other constituents have no known exposure limits.

4098-71-9 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

REL	Short-term value: 0.18 mg/m ³ , 0.02 ppm Long-term value: 0.045 mg/m ³ , 0.005 ppm Skin
TLV	Long-term value: 0.045 mg/m ³ , 0.005 ppm

108-65-6 2-methoxy-1-methylethyl acetate

WEEL	Long-term value: 50 ppm
------	-------------------------

123-86-4 n-butyl acetate

PEL	Long-term value: 710 mg/m ³ , 150 ppm
REL	Short-term value: 950 mg/m ³ , 200 ppm Long-term value: 710 mg/m ³ , 150 ppm
TLV	Short-term value: 712 mg/m ³ , 150 ppm Long-term value: 238 mg/m ³ , 50 ppm

- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
- **Breathing equipment:**
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

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- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

- Form:

Fluid

- Color:

According to product specification

- **Odor:**

Characteristic

- **Odor threshold:**

Not determined.

- **pH-value:**

Not determined (pH N/A in solvent coatings)

- **Change in condition**

- Melting point/Melting range:

Undetermined.

- Boiling point/Boiling range:

124 °C (255.2 °F)

- **Flash point:**

27 °C (80.6 °F)

- **Flammability (solid, gaseous):**

Not applicable.

- **Ignition temperature:**

430 °C (806 °F)

- **Decomposition temperature:**

Not determined.

- **Auto igniting:**

Product is not selfigniting.

- **Danger of explosion:**

Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

- **Explosion limits:**

- Lower:

Not determined.

- Upper:

Not determined.

- **Vapor pressure:**

Not determined.

- **Density at 20 °C (68 °F):**

1.1812 g/cm³ (9.8571 lbs/gal)

- **Relative density**

Not determined.

- **Vapor density**

Not determined.

- **Evaporation rate**

Not determined.

- **Solubility in / Miscibility with**

- Water:

Not miscible or difficult to mix.

- **Partition coefficient (n-octanol/water):** Not determined.

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- | | |
|----------------------------|--|
| · Viscosity: | |
| Dynamic: | Not determined. |
| Kinematic: | Not determined. |
| · Solvent content: | |
| Organic solvents: | 13.4 % |
| VOC content: | 7.10 % |
| | 83.8 g/l / 0.70 lb/gal |
| · Solids content: | 50.0 % |
| · Other information | No further relevant information available. |

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:**
Sensitization possible through inhalation.
Sensitization possible through skin contact.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Harmful
Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

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12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
Harmful to aquatic organisms
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|---|---------------------|
| · UN-Number | UN1263 |
| · DOT, IMDG, IATA | |
| · UN proper shipping name | Paint |
| · DOT | PAINT |
| · IMDG, IATA | |
| · Transport hazard class(es) | |
| · DOT | |
|  | |
| · Class | 3 Flammable liquids |

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· Label	3
· IMDG, IATA	
	
· Class	3 Flammable liquids
· Label	3
· Packing group	
· DOT, IMDG, IATA	III
· Environmental hazards:	
· Marine pollutant:	No
· Special precautions for user	Warning: Flammable liquids
· Hazard identification number (Kemler code):	30
· EMS Number:	F-E, S-E
· Stowage Category	A
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 60 L On cargo aircraft only: 220 L
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 1263 PAINT, 3, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· Section 355 (extremely hazardous substances):

4098-71-9 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

· Section 313 (Specific toxic chemical listings):

4098-71-9 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

· TSCA (Toxic Substances Control Act):

All components have the value ACTIVE.

· Hazardous Air Pollutants

None of the ingredients is listed.

· Proposition 65

· Chemicals known to cause cancer:

98-56-6 4-chloro-alpha,alpha,alpha-trifluorotoluene

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· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS02 GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**

poly(hexamethylene diisocyanate)
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

· **Hazard statements**

Flammable liquid and vapor.
Causes skin irritation.
Causes serious eye irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
Harmful to aquatic life with long lasting effects.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapors/spray
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Avoid release to the environment.
Wear protective gloves/protective clothing/eye protection/face protection.
[In case of inadequate ventilation] wear respiratory protection.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

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Take off contaminated clothing and wash it before reuse.
 If skin irritation or rash occurs: Get medical advice/attention.
 Specific treatment (see on this label).
 If eye irritation persists: Get medical advice/attention.
 If experiencing respiratory symptoms: Call a poison center/doctor.
 Wash contaminated clothing before reuse.
 In case of fire: Use for extinction: CO₂, powder or water spray.
 Store in a well-ventilated place. Keep cool.
 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Environment protection department.
- **Contact:** Product Safety Dept.
- **Date of preparation / last revision** 12/16/2019 / 4
- **Abbreviations and acronyms:**
 - IMDG: International Maritime Code for Dangerous Goods
 - DOT: US Department of Transportation
 - IATA: International Air Transport Association
 - ACGIH: American Conference of Governmental Industrial Hygienists
 - EINECS: European Inventory of Existing Commercial Chemical Substances
 - ELINCS: European List of Notified Chemical Substances
 - CAS: Chemical Abstracts Service (division of the American Chemical Society)
 - NFPA: National Fire Protection Association (USA)
 - HMIS: Hazardous Materials Identification System (USA)
 - VOC: Volatile Organic Compounds (USA, EU)
 - PBT: Persistent, Bioaccumulative and Toxic
 - vPvB: very Persistent and very Bioaccumulative
 - NIOSH: National Institute for Occupational Safety
 - OSHA: Occupational Safety & Health
 - TLV: Threshold Limit Value
 - PEL: Permissible Exposure Limit
 - REL: Recommended Exposure Limit
 - Flam. Liq. 3: Flammable liquids – Category 3
 - Skin Irrit. 2: Skin corrosion/irritation – Category 2
 - Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
 - Resp. Sens. 1: Respiratory sensitisation – Category 1
 - Skin Sens. 1: Skin sensitisation – Category 1
 - Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3
- *** Data compared to the previous version altered.**

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