HARKE
Pharma



Pharma

HARKE Pharma

HARKE GROUP Life Sciences Division

HARKE
GROUP



Thorsten Harke
President HARKE GROUP

HARKE Pharma

is your technology driven distributor for innovative excipients.

HARKE Pharma

stands for more than 40 years of supporting our Customers in their development and optimization of innovative dosage forms, by offering extensive technical support, rounded up by a broad range of specialized excipients and selected APIs.

By closely monitoring the ever-changing markets, we identify the latest technological and scientific trends, supporting our Customers to implement them. Our in-house experts are avail-able to efficiently work with our Customers on projects, from concept to commercialization. Utilizing our extensive quality-driven product portfolio, we are able to offer a unique and effective partnership.



Mandy Rehländer
Member of the Executive Committee Life Sciences

HARKE GROUP

The mother company of HARKE Pharma is a family-owned, international group, offering speciality materials, technical support and customized solutions, including formulating, blending and contract packaging for technical applications.

HARKE GROUP
Life Sciences Division

- HARKE Pharma
- HARKE Nutra
- HARKE Food

Facts & Figures

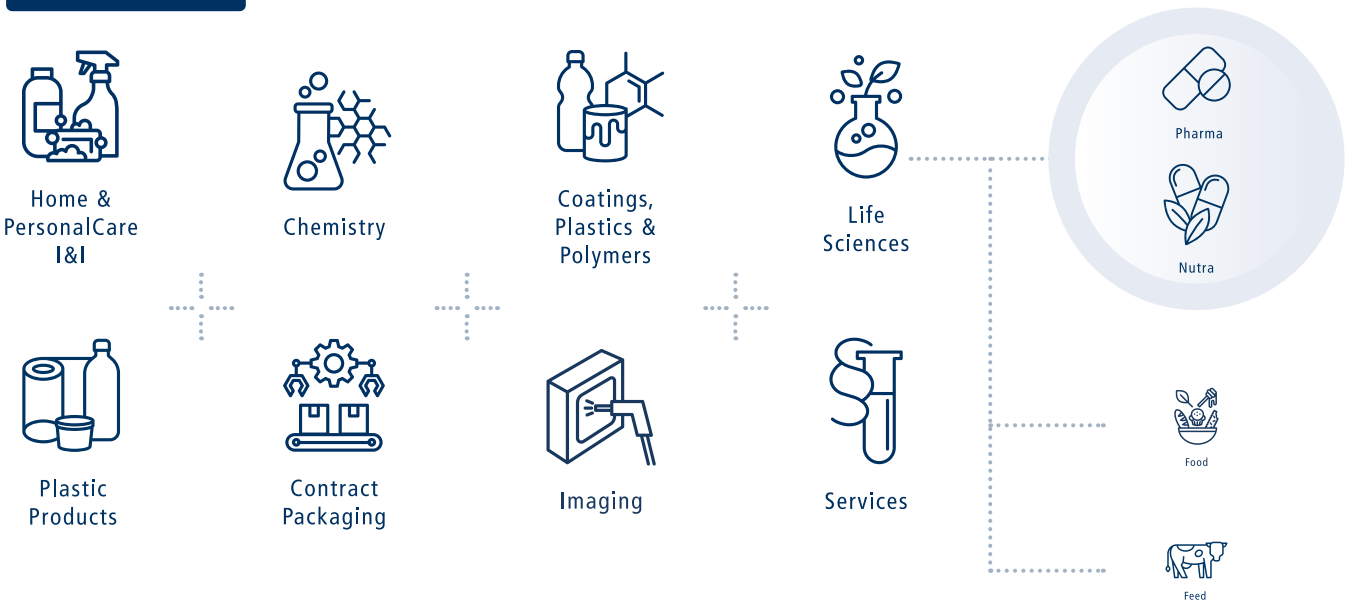
HARKE GROUP

FOUNDED	TURNOVER	DISTRIBUTING IN	EMPLOYEES	OFFICES
1965	€ 221 Mio.	60	230	17
Mülheim an der Ruhr	in 2025	Countries	Group-wide	Worldwide

HARKE BUSINESS UNIT PHARMA & NUTRA

FOUNDED	CUSTOMER BASE	DELIVERIES	REPRESENTING	COMPLAINTS
1982 Mülheim an der Ruhr	> 5500 in 50 countries	> 2700 annually with OTIF rate of 97%	> 55 producers > 700 products	4% of completed orders

HARKE DIVISIONS



WORLDWIDE ASSISTANCE

HARKE GROUP

With offices across many European countries, in the Middle East and India, we are able to offer our Partners a local presence. Using local languages, our experts are able to provide advice and assistance, anywhere and at any time.







● Headquarters ● Subsidiaries ● Production / Storage ● Sales Offices

Our Services



HARKE
Pharma

REGULATORY COMPLIANCE

Having over 40 years experience in the distribution of pharmaceutical and nutraceutical raw materials, we put the individual requirements of our Customers at the heart of our activities.

Our teams are well-informed about all legal and regulatory requirements, meaning we are able to support our Customers to be fully compliant.

SUPPLY CHAIN MANAGEMENT

If your needs are specific logistics solutions, e.g. just-in time deliveries, short lead times, consignment stock – we are your partner of choice.

Our Customers can count on a quality supply chain, using special warehousing and transport partners following the GDP guidelines, whereas state of the art IT (SAP) assures batch traceability.

Transparent communication, minimizing costs and enhancing Customer benefits – this is our contribution to your success.
This way we assure reliable/quick deliveries and best possible availability from our European warehouses and therefore can support you even in cases of “emergency”.

CUSTOMIZED SOLUTIONS

Providing R&D support and researched scientific data, our dedicated team work side-by-side with Customers to achieve development targets, working from idea to implementation.

Our knowledgeable scientists can help to reduce the number of trials, by offering recommendations on the optimal raw materials or formulations for your drug design.

Moreover, we are able to apply our technical and processing know-how, to develop customized formulations, designed to fit the specific needs of our Customers.

Besides that, we can offer a one-stop-shop for nutraceuticals: From the idea to the finished product. We have a close eye on the trends in the Nutraceutical Industry, developing innovative and individual product concepts.

SCIENTIFIC COLLABORATION

Constantly striving to improve our scientific and processing knowledge base, we work together with research institutes and renowned universities.

Every year we support CROs, universities and PhD students with both our technical expertise and excipients, for use in

TECHNICAL CONSULTING

Our competent team of experts, from a wide spectrum of pharmaceutical and chemical fields, are at your disposal for formulation advice, problem solving and on-site trials.

TECHNICAL TRAINING

We organize seminars and practical workshops for our Customers to transfer know-how and participate in scientific congresses, such as CRS and APV.

Our team exhibits at major pharmaceutical and nutraceutical trade shows. Across Europe we have an active presence.

Products by Application

COATING



Coating protects the API, individualizes the tablet and can modifiy the release profile.

Polymers

- Hypromellose (HPMC)
- Hypromellose Acetate Succinate (HPMC AS)
- Hypromellose Phthalate (HPMCP)
- Isomalt
- Methacrylates
- Methylcellulose (MC)
- Polyvinyl Alcohol (PVA)
- Shellac

Cores/Additives

- Globuli Sacchari
- MCC Starter Cores
- Sugar Spheres
- Tartaric Acid Cores
- Talc

YOUR BENEFITS:

Various high-quality products at competitive prices for your independent coating solutions.

MODIFIED RELEASE



The development of controlled release matrix or coating systems requires polymers in good batch to batch reproducibility.

Matrix Agents

- Hypromellose SR
- Methacrylates
- Polyethylene Oxide (PEO)
- Polyvinyl Alcohol (PVA)

Enteric Coating

- Hypromellose Acetate Succinate (HPMC AS)
- Hypromellose Phthalate (HPMCP)
- Methacrylates

Dissolution Retardant

- Talc

YOUR BENEFITS:

A wide range of products suitable for various technologies for your sophisticated formulations.

TABLETTING



DC excipients and easy-to-use solutions for ODTs and mini-tablets are increasingly required by the industry

Essentials

- Croscarmellose Sodium (CCS)
- Crospovidone (cl-PVP)
- Hypromellose (HPMC)
- Hypromellose SR
- Isomalt
- Low-substituted HPC (L-HPC)
- Methylcellulose, MC
- Microcrystalline Cellulose (MCC)
- Natural Calcium Carbonate (NCC)
- Povidone (PVP)
- Silicified MCC
- Sodium Chloride
- Sodium Starch Glycolate (Type A) (SSG)
- Sodium Stearyl Fumarate (SSF)
- Sucrose Ester
- Talc

Premixes / Co-processed Excipients

- Functionalized Calcium Carbonate (FCC)
- HarkePlus® Tab

YOUR BENEFITS:

A full basket of excipients, from essentials to problem solvers, which adds value to your formulation.

SOLUBILITY ENHANCEMENT



Many modern drugs show poor solubility and bioavailability. Solubility enhancement consequently becomes more important.

Carriers for Solid Dispersion

- Copovidone (PVP VA 64)
- Hypromellose (HPMC)
- Hypromellose Acetate Succinate (HPMC AS)
- Hypromellose Phthalate (HPMCP)
- Methacrylates
- Polyvinyl Alcohol (PVA)
- Povidone (PVP)

YOUR BENEFITS:

Solutions dedicated to tackle solubility problems backed up with state-of-the-art supportive data.



Products by Application

GRANULATION



In various cases different types of granulation are needed to improve technological properties of the powder.

Binder

- Copovidone (PVP VA 64)
- Functionalized Calcium Carbonate (FCC)
- Hypromellose (HPMC)
- Isomalt
- Methylcellulose (MC)
- Microcrystalline Cellulose (MCC)
- Polyvinyl Alcohol (PVA)
- Povidone (PVP)

Binder / Disintegrant

- Low-substituted HPC (L-HPC)

YOUR BENEFITS:

Various excipients and grades, to suit either wet or dry granulation processing.

PELLETIZATION



Pellets are produced by e.g. direct pelletization, extrusion-spheronization or using neutral starter cores for layering.

Extrusion – Spheronization

- Hypromellose (HPMC)
- Isomalt
- Low-substituted HPC (L-HPC)
- Microcrystalline Cellulose (MCC)
- Polyvinyl Alcohol (PVA)
- Povidone (PVP)

Layering

- Globuli Sacchari
- MCC Starter Cores
- Sugar Spheres
- Tartaric Acid Cores

YOUR BENEFITS:

Time and cost savings, during the production process, increasing production yield.

PATCH SYSTEMS



The demand for topical finished dosage forms is increasing and the use of patch systems is rising

Essentials

- Copovidone (PVP VA 64)
- Polyvinyl Alcohol (PVA)
- Povidone (PVP)
- PVM / MA

YOUR BENEFITS:

Innovative ingredients in different grades at competitive prices.

OPHTHALMICS



Applications for ophthalmic treatment require raw materials with a good bioavailability and microbiolog-

pH Modifiers

- Potassium Hydroxide Pellets
- Sodium Hydroxide Pellets

Thickeners / Vehicles

- Hypromellose (HPMC)
- Methylcellulose (MC)
- Polyvinyl Alcohol (PVA)
- Povidone (PVP)

Tonicity Agents

- Sodium Chloride

YOUR BENEFITS:

High-quality material at competitive prices with outstanding technical back-up.



Products by Application

SEMI-SOLIDS & LIQUIDS



Semi-solid and liquid dosage forms can be produced in shorter times and higher batch output.

pH Modifiers

- Potassium Hydroxide Pellets
- Sodium Hydroxide Pellets

Thickeners & Gelling Agents

- Hypromellose (HPMC)
- Microcrystalline Cellulose (MCC)
- Povidone (PVP)

Emulsifier

- Hypromellose (HPMC)
- Methylcellulose (MC)
- Sucrose Ester

Sweetener

- Isomalt

Others

- Polyvinyl Alcohol (PVA)
- Sodium Chloride

YOUR BENEFITS:

A tailored choice of specialities.

CAPSULES



Innovative capsule locking systems, prevent additional processing, e.g. no banding for semi-solid encapsulation required.

Empty Hard Capsules

- HPMC, Gelatine and Pullulan
- BSE & TSE free
- 9 sizes in 2000 colors
- Three different locking systems

YOUR BENEFITS:

Competitive capsules to serve individual needs, delivered in even small volumes, within a short time frame.

CLEAN BOTTLES AND CONTAINERS



Primary packaging for high-purity reagents, solvents and any other liquid formulation with the need for highest cleanliness levels.

Sophisticated Quality

- Manufactured under Clean Room conditions, using specially selected, high-purity PE resin
- Minimum particle counts, extractables and leachables
- Light weight, yet strong physical properties, leakage-proof
- Quality documented by COA

Characteristics

- Monolayer and multilayer bottles
- Wide and narrow mouth size
- Optional UV-light protection, solvent barrier layer, low residue construction
- From 100 ml up to 22.5 Liter, equally 200 Liter drums

YOUR BENEFITS:

High purity, no pre-cleaning, flexible quantities.

HYPERCLEAN™ PE-FILM/FINE BAG



High-level primary packaging with Aicello HYPER-CLEAN™ PE-Film and antistatic FINE BAG for

Sophisticated Quality

- Compliance to 3 major pharmacopoeias: EP, USP and JP
- Drug Master File Type III (17359) available at FDA
- Processed in Clean Room Environment from carefully selected PE-resin
- Minimum particles, extractables and leachables
- Physical strength, low outgassing

Characteristics

- Long-lasting antistatic properties (optional)
- UV-light shield (optional)
- Various bag sizes and forms or tube roll available

YOUR BENEFITS:

Premium-quality primary packaging for sensitive APIs and intermediates, mostly available in flexible quantities.

Typical Applications

TRADE NAME	COMMON NAME	COATINGS				TABLETTING				
		Instant Release Coating	Modified Release Coatin	Protective Coating	Taste Masking	Filler / Diluent	Dry Binder (DC+RC)	Binder Solutions (WG)	Disintegrant	Lubricant / Glidant
Cellets®	MCC Spheres									
Chemicel® / Primecel®	Microcrystalline Cellulose (MCC)					●	●			
Dis-In-Cel	Croscarmellose Sodium (CCS)								●	
DisTab	Sodium Starch Glycolate (Type A), (SSG)								●	
DRUGCOAT®	Methacrylates		●	●	●					
Eka Pellets™	NaOH / KOH									
galenIQ™	Isomalt	●			●	●	●	●		
GOHSENOL™ EG	Polyvinylalcohol (PVA)	●		●	●			●		
HarkePlus® Sucrose Ester	Sucrose Ester									●
HarkePlus® Tab	Premix					●	●		●	
HPMCP	Hypromellose Phthalate		●		●					
KoVidone® K	Povidone (PVP)	●		●				●		
KoVidone® VA 64	Copovidone (PVP VA 64)	●		●			●	●		
L-HPC	Low-substituted HPC						●	●	●	
METOLOSE® SM	Methylcellulose (MC)	●			●			●		
METOLOSE® / TYLOPUR® SH / SR	Hypromellose (HPMC)									
Omyapharm®	Functionalized Calcium Carbonate					●	●			●
Omyapure®	Natural Calcium Carbonate (NCC)					●				
OraRez®	PVM / MA									
PEO-NF	Polyethylene Oxide (PEO)						●			
PHARMACOAT® / TYLOPUR®	Hypromellose (HPMC)	●		●	●	●	●	●		
pharm-a-spheres®	Sugar Spheres / Globuli Sacchari									
PolyKoVidone®	Crospovidone (cl-PVP)								●	
Primesolv®	Silicified MCC (SMCC)					●	●			
SANAL® P	Sodium Chloride (NaCl)					●				
Shin-Etsu AQOAT®	Hypromellose Acetate Succinate (HPMC AS)		●		●					
SSB® Pharma / AQUAGOLD	Shellac		●	●	●					
Talc	Talc	●	●	●	●	●				●
TAP®	Tartaric Acid Cores									
VEGHA	Sodium Stearyl Fumarate (SSF)									●

	SPECIALITIES										SOLUBILITY ENHANCEMENT			SEMI-SOLIDS & LIQUIDS					ENCAPSU-LATION	
Anti-Capping	Modified Release (DC+WG)	Drug Layering	Dry powder inhalation	Extrusion-Spheronizatio	Orally Disintegrant Tablk	Orally Disintegrant Film	Stabilizing agent	Dissolution enhancer	Mini-Tablets	SD solvent free method	SD solvent method	pH Modification	Thickener	Emulsifier	Eye Drops	Mucoadhesive agent	TDS/Penetration enhan	Capsule shell	Dispersing Aid (capsules)
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Product Categories



ACTIVES
- Ibuprofen DC 100
- Ibuprofen Pellets

ALKALI
- Eka Pellets™
- Potassium Hydroxide Pellets (KOH)
- Sodium Hydroxide Pellets (NaOH)

CALCIUM MINERALS
- Functionalized Calcium Carbonate
- Natural Calcium Carbonate (NCC)
- Omyapharm®
- Omyapure®

CANNABIDIOL
- CBD Powder 2%
- CBD Powder 6%

CAPSULES
- Gelatine
- HPMC
- Pullulan
- SUNLOC

CELLULOSE
- Chemicel®
- MCC LM
- MCC LN
- Microcrystalline Cellulose (MCC)
- Primecel®
- Primesolv®
- Silicified Microcrystalline Cellulose

CELLULOSE DERIVATIVES
- HPMCP
- Hydroxypropyl Methylcellulose
- Hypromellose (HPMC)
- Hypromellose Acetate Succinate
- Hypromellose Phthalate
- L-HPC
- Low-substituted HPC
- Methylcellulose (MC)
- METOLOSE® SH / SR
- METOLOSE® SM
- PHARMACOAT®
- Shin-Etsu AQOAT® (HPMC AS)
- TYLOPUR®

FUMARIC ACID ESTER
- Sodium Stearyl Fumarate (SSF)
- VEGHA

ISOMALT
- galenIQ™

METHACRYLATES
- DRUGCOAT® E
- DRUGCOAT® FS
- DRUGCOAT® L
- DRUGCOAT® NE
- DRUGCOAT® RL
- DRUGCOAT® RS
- DRUGCOAT® S

PELLETS
- Cellets® (MCC Spheres)
- Globuli Sacchari
- Ibuprofen DC 100
- Ibuprofen Pellets
- MCC Starter Cores
- Neutral MCC Pellets
- pharm-a-spheres®
- Sugar Spheres
- TAP® Pellets
- Tartaric Acid Pellets

PLANT EXTRACTS (API)
- Aloes, Cape Tincture (Aloe Ferrox)
- Arnica Tincture (Arnica Montana)
- Calendula Tincture (Calendula Officinalis)
- Hawthorn Tincture (Crataegus)
- Horse Chestnut Semen Thick Extract (Aesculus Hippocastanum)
- Motherwort Tincture (Leonurus Cardiaca)
- Valerian Root Tincture (Valeriana Officinalis)

POLYETHYLENE OXIDE
- PEO-NF

POLYVINYL ALCOHOL
- GOHSENOL™ EG

POLYVINYLPYRROLIDONE
- Copovidone
- Crospovidone
- Crosslinked PVP
- KoVidone® K
- KoVidone® VA 64
- OraRez®
- PolyKoVidone®
- Povidone
- PVM MA
- PVP K
- PVP VA 64
- PVPP XL / CL

PREMIXES/CO-PROCESSED EXCI-
- HarkePlus® Tab

PRIMARY PACKAGING
- Aicello Clean Bottles and Containers
- Aicello FINE BAG
- Aicello HYPERCLEAN™ PE-film

SALTS
- SANAL® P
- Sodium Chloride

SHELLAC
- AQUAGOLD (Aqueous Shellac Solution)
- Bleached Shellac
- SSB® AQUAGOLD
- SSB® Pharma

SUCROSE ESTER
- Sucrose Laurate
- Sucrose Palmitate
- Sucrose Stearate

SUPER DISINTEGRANT
- Croscarmellose Sodium
- Crosslinked CMC Sodium
- Sodium Starch Glycolate (Type A) (SSG)

TALC
- Talc Micro ACE
- Talc MS
- Rose Talc

Products A-Z



A

Aesculus Hippocastanum
Aicello Clean Bottles and Cont-
Aicello FINE BAG
Aicello HYPERCLEAN™ PE-film
Alkali Salts
Aloe Ferrox
Aloes, Cape Tincture
AQUAGOLD (Aqueous Shellac
Arnica Montana
Arnica Tincture

B

Bleached Shellac

C

Calcium Minerales
Calendula Officinalis
Calendula Tincture
Cannabidiol
Capsules (Gelatine, HPMC, Pullu-
CBD Powder 2%
CBD Powder 6%
Cellets® (MCC Spheres)
Cellulose Derivatives
Chemicel®
Copovidone
Co-processed Excipients
Crataegus
Crospovidone
Croscarmellose Sodium
Crosslinked CMC Sodium
Crosslinked PVP

D

DRUGCOAT® E
DRUGCOAT® FS
DRUGCOAT® L
DRUGCOAT® NE
DRUGCOAT® RL
DRUGCOAT® RS
DRUGCOAT® S

E

Eka Pellets™

F

Functionalized Calcium Carbonate

G

galenIQ™
Globuli Sacchari
GOHSENOL™ EG

H

HarkePlus® Sucrose Ester
HarkePlus® Tab (Tabletting Premix)
Hawthorn Tincture
Horse Chestnut Semen Thick
HPMCP
Hydroxypropyl Methylcellulose
Hypromellose (HPMC)
Hypromellose Acetate Succinate
Hypromellose Phthalate

I

Ibuprofen DC 100
Ibuprofen Pellets
Isomalt

K

KOH
KoVidone® K
KoVidone® VA 64

L

Leonurus Cardiaca
L-HPC
Low-substituted HPC

M

MCC LM
MCC LN
MCC Starter Cores
Methacrylates
Methylcellulose (MC)
METOLOSE® SH / SR
METOLOSE® SM
Microcrystalline Cellulose (MCC)
Motherwort Tincture

N

NaOH
Natural Calcium Carbonate
Neutral MCC Pellets

O

Omyapharm®
Omyapure®
OraRez®
Oxipurity® 4000 Series

P

PEO-NF
pharm-a-spheres®
PHARMACOAT®

P

Polyethylene Oxide (PEO)
Polyvinyl Alcohol (PVA)
PolyKoVidone®
Povidone (PVP)
Potassium Hydroxide Pellets
Povidone
Primary Packaging
Premixes
Primecel®
Primesolv® SMCC
PVM / MA
PVP K
PVP VA 64
PVPP XL / CL

R

Rose Talc

S

SANAL® P
Shellac
Shin-Etsu AQOAT® (HPMC AS)
Silicified Microcrystalline Cellulose
Sodium Chloride
Sodium Hydroxide Pellets
Sodium Starch Glycolate (Type A)
Sodium Stearyl Fumarate (SSF)
SSB® AQUAGOLD
SSB® Pharma
Sucrose Laurate
Sucrose Palmitate
Sucrose Stearate
Sucrose Ester
Sugar Spheres
SUNLOC

T

Talc
Talc Micro ACE
Talc MS
TAP® Pellets
Tartaric Acid Cores
Tartaric Acid Pellets
TYLOPUR®

V

Valerian Root Tincture
Valeriana Officinalis
VEGHA

Our Partners and Products

One Partner. One Responsibility.

We have a carefully selected raw material portfolio, primarily used for solid and semi-solid dosage forms.

Our experience of marrying the expectations of our Principals, with the needs of our Customers, means that we have a focused list of products, from hand-picked Principals, ideally suited to the possible applications of our Customers.

This helps us to offer the outstanding and well-known HARKE service level.

AICELLO

Japanese Clean Room manufacturing of high-purity primary PE-packaging materials (Joint-venture with HARKE: AICELLO-HARKE GmbH).

- Clean Bottles & Containers
- HYPERCLEAN™ PE-Film
- FINE BAG

beneo

Beneo is part of the Südzucker group. Specialist for naturally derived functional ingredients.

- Isomalt

Chemfield Cellulose

Fast growing, quality-focused, family-owned cellulosics manufacturer.

- MCC
- MCC LM
- MCC LN
- SC grades
- SMCC

HARKE Life Sciences

Our own brand, offering solutions to a range of formulation challenges.

- Blends / Premixes
- HarkePlus® Tab
- HarkePlus® Tab Prime
- HarkePlus® Sucrose Ester

iPc

German manufacturer, with knowledge and experience in producing highly spherical particles.

- Neutral MCC Pellets
- Ibuprofen Pellets 100%
- Tartaric Acid Pellets
- CBD Powder 2% and 6%

L.E.V.

L.E.V. is a plant extracts and special ingredients manufacturer with 40 years experience.

- Liquid Botanical Extracts
- Tinctures

Mariager

Since 1918 producer of pharmaceutical salt in Mariager Fjord (Denmark).

- SANAL® P, Pharmaceutical NaCl

MITSUBISHI CHEMICAL

Leading supplier of various food ingredients with a niche in pharma. Long established and major manufacturer of PVA.

- PVA

NIPPON TALC CO.,LTD.

The largest Japanese producer of superior quality Talc products.

- Talc

NKY

One of the leading manufacturers of pharmaceutical Povidones with a high responsibility for environmental compliance.

- Copovidone
- Crospovidone
- Povidone
- PVM / MA

Nouryon
Authorized distributor

Since 1905 producer in Bohus (Sweden) for purest alkali pellets of NaOH / KOH.

- Highly purified NaOH
- Highly purified KOH

OMYA

Leading global producer of advanced mineral products, offering a range of next generation excipients providing highly bioavailable sources of calcium.

- Natural Calcium Carbonate
- Functionalized Calcium Carbonate

PEHEL SPECIALITIES

Family-owned company, emerging Indian excipient house and a leading manufacturer of the lubricant, sodium stearyl fumarate.

- Croscarmellose Sodium
- Sodium Starch Glycolate (Type A)
- Sodium Stearyl Fumarate

pharm-a-spheres®

Family-owned company previously specializing in dragées, now offering a wide range of globuli & neutral starter cores.

- Globuli Sacchari
- Sugar spheres

Shin-Etsu

Leading supplier of Cellulose derivatives.

- HPMC
- HPMC AS
- HPMCP
- L-HPC
- MC

SSB STROEVER SCHELLACK BREMEN

Manufacturer of outstanding quality Shellac specialities, based in Northern Germany.

- Shellac Aqueous Solution
- Shellac Flakes

Japanese manufacturer of PEO.

- PEO

Sunil Healthcare Limited

Major Indian manufacturer of empty hard capsules.

- Capsules
  - HPMC
  - Gelatine
  - Pullulan

Vikram™ THERMO INDIA LIMITED SINCE 1985

EXCiPACT certified producer of Acrylate based coating polymers, located in India.

- Methacrylates

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HARKE GROUP

10 | 2026



