Our Solutions for Plant-Based Applications

HARKE
Food



Food

Partnering on Your Key Challenges

- Tasty Formulations
- Pleasant Mouth Feel and Structure
- Healthy Solutions from Nature

YOUR PARTNER FOR FUNCTIONAL INGREDIENTS

HARKE Food
Your Partner for Functional Ingredients

OUR PRODUCTS

CELLULOSICS



- Anti-boil-out
- Binder / Thickener
- Calorie Reduction
- Coating
- Egg-replacement
- Emulsifier
- Ice-/Fat Crystal Control
- Juciness Improver
- Shelf-life-prolongation
- Stabilizer
- Texturant
- Yield Enhancer

HARKE Product Highlights

- Carboxymethylcellulose (CMC) E466
- Methylcellulose (MC) E461

Powder
Allergen-free
Gluten-free
Vegan

FLOURS / STARCHES



- Binder / Thickener
- Calorie Reduction
- Colorant
- Egg-replacement
- Emulsifier
- Ice-/Fat Crystal Control
- Juiciness Improver
- Shelf-life-prolongation
- Stabilizer
- Texturant
- Yield Enhancer

HARKE Product Highlights

- Flours: Beetroot, Carrot, Fava, Linkseed, Pea
- Starches: Pea, Fava

Clean Label
Powder
Allergen-free
Gluten-free
Vegan
Available as Organic

RICE PRODUCTS



- Calorie Reduction
- Fat Reducer
- Sweetener (Natural)

HARKE Product Highlights

- Rice Drink Powder

Clean Label
Blend
Powder
Allergen-free
Gluten-free
Vegan
Available as Organic

EXTRACTS



- Antioxidation
- Heat Stable (>135 °C)
- Shelf-life-prolongation

HARKE Product Highlights

- Natural Olive Extract

Clean Label
Liquid
Powder
Allergen-free
Gluten-free
Vegan
Available as Organic

OUR PRODUCTS

FIBERS



- Binder / Thickener
- Emulsifier
- Ice-/Fat Crystal Control
- Juciness Improver
- Shelf-life-prolongation
- Stabilizer
- Texturant
- Yield Enhancer

HARKE Product Highlights

- Konjac Glucomannan E425 (ii)[1]
- Pea Fiber[2]
- Psyllium Husk Powder[3]
- Tapioca Fiber[4]

Clean Label[2, 3, 4]
Powder[1, 2, 3, 4]
Allergen-free[1, 2, 4]
Gluten-free[1, 2, 3, 4]
Vegan[1, 2, 3, 4]
Available as Organic[2, 3]

PROTEINS



- Binder / Thickener
- Emulsifier
- Foaming Agent
- Ice-/Fat Crystal Control
- Juciness Improver
- Stabilizer
- Texturant

HARKE Product Highlights

- Proteins: Hemp[1], Oat[2], Sunflower[3], Fava[4], Pea[5]
- Proteins (Textured): Fava[6], Pea[7]

Clean Label[1, 2, 3, 4, 5, 6, 7]
Powder[1, 2, 3, 4, 5, 6, 7]
Allergen-free[1, 3, 4, 5, 6, 7]
Gluten-free[1, 3, 4, 5, 6, 7]
Vegan[1, 2, 3, 4, 5, 6, 7]
Available as Organic[1, 2, 3, 4, 5, 6, 7]

MINERALS / SALTS



- pH-Adjustment
- Stabilizer

HARKE Product Highlights

- TSPP (Phosphates) E450 (iii)[1]
- SAPP (Phosphates) E450 (i)[2]
- Low-Sodium Sea Salt[3]

Clean Label[3]
Powder[1, 2, 3]
Allergen-free[1, 2, 3]
Gluten-free[1, 2, 3]
Vegan[1, 2, 3]



HARKE
Food

HARKE Pharma GmbH
Business Unit Food
Xantener Straße 1
45479 Mülheim an der Ruhr
Germany

+49 208 3069 0
food@harke.com
www.harke.com/food

HARKE GROUP

10 | 2026

DE-ÖKO-039

Quality Management ISO 9001